



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2565-109
Job Sheet 195788



Part No: D2565-109

Job Qty: 5 pcs

Part Name: Strut



Part Weight: 0 lbs

Status: New

Job Created: 5/30/19

Job Tracking No:

Due Date: 6/11/19

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV E IPP: F 02.04.16 Added dwg Rev.C1 NG

Ship Via:

12.31 + 250
580
12

Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Brake NC	5 pcs	6/11/19		0.00	0.61	Small Fab - Brake - 1		As 19-6-6
							Small Fab - Brake - 2		
							Small Fab - Brake - 3		
110	Small Fab - 2 - B4B	5 pcs	6/11/19		0.00	0.70	Small Fab - 1 - B4B		DAS 58 JUN 13 2019 9-89
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
120	QC 5	5 pcs	6/11/19		0.00	0.00	QC 5 - 10		DAS 40 JUN 13 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							Powdercoat - 1 - B4B		
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
130	Powdercoat - 2 White Gl(S)- B4B	5 pcs	6/11/19		0.00	0.10	Powdercoat - 1 - B4B		DAS 40 JUN 13 2019 9-89
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S188270



Part: D2565 - 109

Job No: 195788

Serial No/Batch: S188270

130 Powdercoat - 2 White Gl(S)- B4B

5 pcs

6/11/19

0.00 0.10

Powdercoat - 1 - B4B

Powdercoat - 2 - B4B

Powdercoat - 3 - B4B

Powdercoat - 4 - B4B

START: 1:45 ON 1/4" FINISH = 2:5

Plex 5/30/19 1:54 PM Dart.Guerin.Kimberley

Plex 5/30/19 1:54 PM Dart.Guerin.Kimberley

				B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	5 pcs	6/11/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS 21
				QC 21 - SA - 53	9-55 JUN 14 2019
Part Op 100 - Punch as per Dwg D2565 using DT 8313 Descriptions: 110 - Small Fab - Deburr 120 - QC5- Inspect part completeness to step on W/O 130 - White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel START TIME: _____ FINISH TIME: _____ 140 - QC3- Inspect Part Finish 150 - Identify as per dwg & Stock Location: _____ 160 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304TR0.750W.049	304 Round Tube .750 X .049W	5.1290 ft (1.0258 ea)	2.1 100-Small Fab - Brake NC 3.029	5163766 5133774	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - Brake NC	M304TR0.750W.049	5	141	0	
Part Specifications					
Specifications could not be found.					

Plex 5/30/19 1:54 PM Dart.Guerin.Kimberley